

A.M.P-Rose

**SPECIALISTS IN CONFECTIONERY
PLANT AND EQUIPMENT**



STOCKLIST UPDATE : NO. 1, 2010

We are pleased to offer the following equipment subject to remaining unsold:

Most items can be offered either in 'AS IS' condition, or reconditioned and guaranteed.

HARD CANDY – COOKING

- BOSCH 121/122 continuous, automatic hard candy vacuum cooking plant with automatic tempering and kneading band, output 750kg/hr, complete with discharge conveyor to feed into batch roller.
- OTTO HANSEL SUCROLINER continuous, automatic hard candy cooking plant for 1250kg/hr with CONTIGRAV 1030 weighing/dissolving system, SUCOMA 1708 cooker and 2110 tempering band, age 1982.
- BOSCH 126E SOLVOMAT dissolvers.
- NEW spare copper coils and pans for all types of cookers.
- 2 x HAMAC HANSELLA 111A universal vacuum batch cookers.
- Set of BRAN & LUEBBE flavour/colour/acid dosing units.

HARD CANDY – FORMING

- EUROMECH hard candy forming line with batch roller, rope sizer, 153R rotary forming machine, spreader and 6TR refrigerated cooling tunnel, year 1989.
- KLOCKNER HANSEL HKB 3016 refrigerated cooling tunnel.
- RUFFINATTI ME70A and ME70B flavour mixers with trolleys, one fully reconditioned.
- RUFFINATTI TZ40 pulling machine.
- RUFFINATTI TZ60 pulling machine.
- RUFFINATTI IM70 batch kneader with EIM70 lifting device.
- 3 x BOSCH 39C pulling machines.
- 2 x BOSCH 27C centre filling pumps.
- BOSCH 160C Uniplast forming machine.
- Set of parts to convert Bosch 160D Uniplast (standard cams) to swash-plate system.
- KLOCKNER HANSEL STRADA chain forming line.
- HAMAC HANSELLA 96A SUPER ROSTOPLAST and 85A ROBUST forming machines.
- 3 x HAMAC HANSELLA 71E 3-tier coolers.
- Die lifting units.

HARD CANDY – DEPOSITING

- BAKER PERKINS 156, 2-bank wide hard candy depositing plant for centre filled and solid candies, complete plant with AUTOFEED, DISSOLVER and MICROFILM cooker.
- BAKER PERKINS hard candy depositing plant, complete with cooking, set for oval shape, 432 kg/hr.
- BAKER PERKINS 3-bank depositor for solid products, size 23 x 21mm oval.

HARD CANDY – WRAPPING

- THEEGARTEN EK3 Double twist, 1800 pieces/minute, 23.5 x 18 x 7mm, age 2001.
- PACTEC EK1/3 high speed double twist wrapper, age 1991.
- GD 1001 Double twist wrapper, for round and oval shape condition very good, age 1994.
- CARLE MONTENARI CMY 55 double twist wrapper.
- CARLE MONTENARI CMY 800 double twist wrappers, year 2002.
- CARLE MONTENARI CMY 871 double twist wrapper.

- AMP ROSE 71ST double twist wrapper, age 1997.
- ROSE FORGROVE 51ST double twist wrappers.
- 2 x AMP ROSE miniwraps, 700 pieces per minute.
- PACTEC FPH miniwrap machine, age 1996.

HARD CANDY - STICKPACK WRAPPING

- GD5000B stickpack set for 19 x 19 x 9mm, 9 pieces per pack.

TOFFEE AND CHEW – COOKING

- YPP caramel / toffee cooking plant.
- BAKER PERKINS 147 TCB1 CARABLEND continuous toffee cooker, age 1984, complete with additional cooking/blending unit.
- HAMAC HANSELLA 110C batch cookers for 110kg batch size.
- Complete flexible high output chewy candy line consisting of TER BRAAK TVB ROTOMIX II cooker, 2 feed pumps, WARMIX holding tank, atmospheric & vacuum sections, vacuum pump, cooked syrup holding tank and pump, whipping head, colour/flavour additions section, continuous stainless steel cooling band, associated pipe work, pumps and controls.

TOFFEE AND CHEW - COOLING AND PROCESSING

- 2 x RUFFINATTI RCT1000 cooling drum, with TZ60 pulling machine.
- RUFFINATTI RCT150 cooling drum.
- TER BRAAK stainless steel cooling band for chewy candy or toffee, 1m wide x 12m long.
- RUFFINATTI ERCT150 lifting device to suit RUFFINATTI RCT150 cooling drum, 1993.
- RUFFINATTI TZ60 pulling machine and RUFFINATTI TZ40 pulling machine.

TOFFEE AND CHEW – WRAPPING

- NAGEMA EW5 fold wrap with batch roller and rope sizer, size 20 x 20 x 8mm, age 1985, overhauled in 2004.
- 2 x Fully reconditioned ROSE FORGROVE SUPER 42 cut and double twist wrapping lines for 800 pieces/min, Theegarten K1 batch roller, Theegarten AM2 rope sizer.
- THEEGARTEN U1 cut and double twist wrapper.
- THEEGARTEN U1 cut and fold wrapper.
- 2 x NAGEMA EW5 cut and double twist wrappers.
- 2 x ROSE FORGROVE R75T cut and double twist wrapping lines, 600 pieces per minute.
- ROSE FORGROVE 5FWT cut and double twist wrapper, set for a size of 85mm long x 8.5 x 8.5 mm.
- 2 x THEEGARTEN H1 high speed cut and fold wrappers.
- ROSE FORGROVE 42CW, whirl/face cut and wrap machine.
- 2 x ROSE FORGROVE 503FWT whirl/face cut and wrap machines.
- 2 x AMP Rose ICW cut and flowpack lines for long pieces.

NEW AMP Rose cut and wrap lines for up to 1000 pieces per minute are always available.

TOFFEE AND CHEW – STICKPACK

- THEEGARTEN U1/F1 stickpack machines, flat pack or on edge wrapping style.
- ROSE FORGROVE 340 cut and wrap stickpack machine, for on edge wrapping style.
- ROSE FORGROVE 342 cut and wrap stickpack machine, flat pack wrapping style.
- GD2650/4600 cut and wrap stickpack machine.

ROLLWRAP

- 4 x AUTOWRAPPERS SUPER 2000 roll wrappers (folded ends). 150 packs per minute.
- AUTOWRAPPERS SUPER 2000 roll wrappers (twisted ends). 150 packs per minute.
- AUTOWRAPPERS RH rollwrap (folded ends), set for 16mm diameter tablets, with Markem 9840 date coder.
- 2 x AUTOWRAPPERS / EUROPACK cartoners for roll wrapped products.

JELLY

- Complete NID Mogul line with colour and flavour injecting system, one swing depositor producing 3 colours at once, approx 24 trays p/m, complete dry room, 15,000 fibre glass plastic trays, and 2 sugar sanders.
- MAKAT HLM35 starch mogul with 2 depositors, auto infeed and discharge, age 1997.
- JET cooking system for starch based jellies.
- NID VORTEX starch dryer, age 1984.

BUBBLE GUM

- THEEGARTEN U1-EFC cut and wrap machine for bubble gum.
- THEEGARTEN U1-EFC/F1 stickpack machine, flat pack wrapping style.
- THEEGARTEN EW8 cut and wrap line including COMECK Extruder and cooling tunnel.

BATCH ROLLERS AND ROPE SIZERS

- BOSCH 19K batch roller, 75kg capacity.
- BOSCH 165A 5-stage rope sizers, one fully reconditioned.
- EUROMECH 85FLS single stage pre-feed rollers (1997).
- ROSE FORGROVE HBR/HBF batch rollers and rope sizers to feed a cut and wrap line – one fully reconditioned.

New AMP ROSE batch rollers and rope sizers are always available.

CHOCOLATE – PROCESS

- COMPLETE CONBAR plant to produce chocolate enrobed bars.
- Large amount of JACKETED STAINLESS STEEL CHOCOLATE PIPE WORK from 2 inch to 6 inch diameter with bends and fittings.
- BUHLER SFL 5-roll refiner, 2000mm wide.
- BUHLER SFL 1800 5-roll refiner.
- WIENER 3 ton ball mill, age 1977.
- SOLLICH MSV 2000 temperer.

CHOCOLATE – MOULDING ETC

- 2 x CARLE MONTENARI MLR 1200 depositing heads.
- CARLE MONTENARI 1200mm wide biscuit feeder.
- AASTED 1000mm wide depositing head.
- NIELSEN MINI 30 moulding line for 200kg/hr of solid products, mould size 300 x 225mm, several sets of moulds available, age 1986.
- BOEHNKE & LUCKAU one shot depositor with servo drive, 600mm wide, 600kg/hr, used only for 6 months, age 2007.
- HACOS shell moulding line for 600 moulds per hour, mould size 275 x 175mm with vacuum robot for removing product from moulds and placing into trays, age 1999.
- SOLLICH plaque feeder and system to load filled plaques into boxes.

CHOCOLATE – ENROBING

- BAKER PERKINS 1050mm wide enrobing line with pre-bottomer, water cooled tunnel (7.3m long), enrober, refrigerated cooling tunnel (20.7m long).
- Complete SOLLICH DEROBING plant.
- KREUTER BMI 805 bottom enrober, age 1985.
- BAKER PERKINS 1300mm wide bottom enrober.
- SOLLICH EMN ENROMAT 820mm wide chocolate enrober with a 10m cooling tunnel, age 1989.
- SOLLICH EMN ENROMAT 820mm wide chocolate enrober with a 29m cooling tunnel, age 1991.
- SOLLICH Enrober 600mm wide with 12-meter cooling tunnel.

CHOCOLATE WRAPPERS – FOR EGGS AND BALLS

- RASCH RHE foil wrapper for small eggs or balls of 14 to 24mm diameter, 250/minute.
- 5 x RASCH RU-e foil wrapping machines for eggs or balls. Currently set for 29mm long x 17mm diameter egg.
- OTTO HANSEL HPU-Z foil wrapper set up for 53mm chocolate balls.

CHOCOLATE WRAPPERS – FOR FLAT BOTTOMED CHOCOLATES

- 3 x SAPAL ZRM foil bunch wrapper.
- SAPAL BN-K foil bunch wrappers.
- GD2120 foil bunch wrapper with automatic feeder.

CHOCOLATE WRAPPERS – SINGLE TWIST - DOUBLE TWIST

- 2 x ROSE FORGROVE 5IST single twist wrap, with NAGEMMA aligner belt infeed. Set up for 25 x 25 x 12mm. Rebuilt in 1991.
- CARLE MONTENARI CMY-55CD double twist wrapper with AL-700 aligner feeder for up to 500 pieces per minute.
- 4 x AMP ROSE 5IST double twist wrappers with rotary disc feeders (supplied Fully Reconditioned in 2002 with new rotary feeders).
- NAGEMMA EU7 belt fed double twist wrappers for chocolates with MG1 aligner feeders.

CHOCOLATE WRAPPERS – BARS

- 2 x SIG CK single stage chocolate bar wrapper, outer wrapper from stack.
- 2 x SIG CK-R single stage chocolate bar wrappers, outer wrapper from reel.
- 2 x SIG CL single stage chocolate bar wrappers with outer wrapper from reel.
- SAPAL BB single stage chocolate bar wrapper with outer wrapper from stack.
- KLOCKNER HANSEL 7315 SECURA high speed chocolate bar wrapping machine, age 1991.
- 4 x SIG DSR 2-stage chocolate bar wrappers for sizes up to 140 x 65 x 17mm, up to 120 bars per minute, heat sealed inner foil wrapper, outer wrapper from a stack, third wrapper from a reel.
- 4 x SIG DSH 2-stage chocolate bar wrappers for sizes up to 200 x 100 x 16mm. Heat sealed inner foil wrapper, outer wrapper from a reel. Currently set for 162 x 63mm and 200 x 76mm.
- 2 x SAPAL MC3 machines for collating and cartoning chocolate bars.
- 3 x SAPAL MC8 machines for collating and cartoning chocolate bars.
- FREUDENBERG FSM 2000, single-stage chocolate bar wrapped type 010, set for a size of 260 x 65 x 12mm, outer wrapper from reel, complete with containing machine, age 1996.
- FREUDENBERG FSM 2000, 2-stage chocolate bar wrapper for 200g chocolate bars, set at 220 x 87 x 12mm, outer wrappers from reel, age 1994.

CHOCOLATE WRAPPERS – FLOWPACK

- AUTOWRAPPERS VERSAFLOW high speed flowrap for small bars complete SAPAL ASA aligner feeder.
- 2 x SIG SR high speed in-line flowrap systems for bars complete with boxing off machines.
- TEVOPHARM PACK 500 flowrap with inline feeder and MARKEM 9840 date coder, age 1995.
- TEVOPHARM P5 high speed flowrap for chocolate bars.

BAR FORMING

- BEPEX HUTT SG 1000s slitting and spreading unit, age 1986, with SOLLICH SMG 800 guillotine.

COATING

- DUMOULIN T-IDA 2000 C+V chocolate coating drum, 2000kg capacity, age 1995.
- CARLE & MONTENARI BE10 automatic coating pan, age 1997.
- 2 x DTG FINN coaters, automatic belt coaters for chocolate.
- Various coating pans, copper and stainless steel.

LOLLIPOP

- CARUGIL CWL-400 bunch wrapping machines for 26 to 28mm diameter lollipops, 400 pieces per minute, age 2000.
- 3 x AQUARIUS LPW double twist wrappers.

WAFER LINES

- HAAS EWB 1/1F wafer stick baking oven, for 85mm long x 10mm diameter sticks with chocolate filling.
- 5 x HAAS EWB 1/1 wafer stick baking ovens, 120 to 150kg/8 hours.
- HAAS WRO 60G wafer roll baking oven, 400 to 600kg/8 hours.

BISCUIT EQUIPMENT

- 2 x SIG GRT biscuit 'on edge' end fold roll wrapping machine, with ZHM feeders, age 1988 & 2000.
- 3 x SIG GS biscuit 'on edge' end fold roll wrapping machine, age 1998.

OTHER EQUIPMENT

- 2 x HASSIA FVP 16/48 powder filling and packing machines, age 1988.
- ISHIDA 10, 14 and 16 head multihead weighers.
- ROSE FORGROVE LC100 tea cartoning machine.
- VOLPACK sachet packing machine.
- NEW Wet tissue sachet packing machine.
- SCHIB FLOWPACK with 3m infeed and date coder.
- MARDEN EDWARDS overwrappers.
- MEURER case packing machine, all stainless steel.
- Complete line to manufacture "PEZ" type compressed candy in stickpack with FITZMILL powder grinder, MORTON PLANETARY mixer, MORTON Z blade mixer, Fette 36 station tablet press, Siebler EZ731 "roll" wrap for "PEZ" size of approx 16mm x 9mm x 4.5mm thick, 12 pieces per pack.
- STORK 40-Head automatic pressure type vacuum filler, all stainless frame with associated vacuum pumps, APV product pump, Lock metal detector & controls.

MACHINERY WANTED

We are always looking for second hand machinery to buy for our stock. If you can list your surplus assets we would be pleased to make an offer for them.

NEW MACHINES FROM AMP ROSE

Our range of new machinery includes:

- The **750 range** of cut and wrap machines for up to 700 pieces per minute. Wrap styles can be double twist (up to 150mm long), under fold, end fold (with or without comic strip, stickers and other inserts), whirl/face cut, cut and wrap lollipop.
- The **SUPER 42 range** of cut and wrap machines for up to **1000 pieces per minute**. Wrap styles can be double twist, under fold, end fold (with or without comic strip, stickers and other inserts), and whirl/face cut.
- The **340 cut and wrap stickpack** for either on-edge of flat-pack packs. 650 pieces per minute.
- Batch rollers and rope sizers for all applications.
- The AMP Rose **BELT COATER** for chocolate coating.
- The **7IST double twist wrapping range** for hard candies, lollipops or chocolates.
- A full range of **Laboratory equipment** including cooker, pulling machine, coating pan, chocolate refiner, etc.
- The **Pak A Snax** for packing multiple packs of snacks into one bulk flowpack.
- A full hard candy cooking and forming line for 1000kg/hr, including centre filler.
- Miniflow range including versions for hard candy and a cut and wrap model for toffee/chew or bubble gum.

Please contact us for further details.

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