Bauermeister SMM 800
Cocoa Nibs Mill

Bauermeister KR13
Cocoa nibs cleaner and de-stoner

Buhler Seedmaster
pre-crystallization process in chocolate production

LIPP IM-E900 chocolate mixer, 940 litres, age 2001
Chocolate melting tank

Confitech FBT100
Tempering fondant beater, Age 2013

Chocoma 4TX50 chocolate temperer, 50 kg

Aasted DMW 500
chocolate temperer, 500 kg/hr

Sollich MSV 2000 Turbo Tempering Machine, 2000 kg/hr

Kreuter TMI 500 chocolate temperer, 500 kg/hr

Aasted 3000 temperer
3,000 kg/hr

2 x Collmann
hollow figure moulding line includes cocoa butter press, spinners, depositors, cooling tunnels, temperers and more.

Low & Duff 300 one-shot compact chocolate moulding line

CEDA RS complete hollow chocolate forming line with wrappers

Mazzetti 275 Shell Moulding Line

Chocotech FD 490 depositor

Knobel CCM 24/48 CAD-21 One-shot chocolate depositing machine

Knobel CCM 36/72 Chocolate Depositor

2 x Knobel CCM 36-CAD-21 Chocolate Decorator

Kreuter Favorit i S480C
Chocolate enrober, 480mm wide belt

2 x Sollich UT 420 enrober

Sollich Enrober TTS 620 temperer, 620mm wide belt

Kreuter Chocolate Enrober, 1200mm wide belt

Sollich bottomer; 620mm wide
5 x SIG DST
Chocolate bar wrapper, 185 x 90mm, up to 150 p/m

SIG CL chocolate bar wrapper, single-stage wrap
SIG DSR reel/reel fed chocolate bar wrapper
Klockner Hansel 7315 Secura is a high speed single stage chocolate bar wrapper

3 x Sapal BI-b
bunch wrappers with ASA feeders

Nuova Fima W012
Neapolitan wrapping machine
Klockner Hansell 7216 Speedy
Neapolitan wrapping machine
Rasch RUEA2 Neapolitan wrapping machine

2 x Sapal DPN6C
High speed bunch wrapper, up to 900 p/m

Nuova Fima SM multi-style wrapper, heart shaped chocolates
Rasch RU flat bottom bell shaped chocolates
2 x Rasch RU-B foil wrapper for flat bottom chocolates

2 x Carle & Montanari CMY55
Both wrapping machines were wrapping mini eggs, and come with manuals. 25mm x 20mm egg, 5g. Up to 450 p/m

Rasch FI-4
Hollow figure foil wrapper, set for 100g figures

3 x Rasch RU egg foiling machines
8 x Rasch RHE set for small eggs, cones and balls
11 x Rasch RUEA2 foiling machines with spares

Ilapak Carrera 2000
Horizontal flow wrapper is servo driven and runs from a PC platform, and comes with Mopa right angled belt feed

SIG HSR flowwrapper wrapping chocolate bars
SIG SR-ZR-ZL89 flowwrapper with product orientation unit
2 x Autowrappers Versaflow 120 flowwrappers

25mm x 20mm egg, 5g.
**Bar Forming Equipment**

<table>
<thead>
<tr>
<th>Equipment</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sollich KPH 800 Sollformat</td>
<td>Forming rollers that can form plain or relief products, or endless product ropes</td>
</tr>
<tr>
<td>Sollich Sollformat SF400</td>
<td>works with a special forming roller, 425mm wide rollers</td>
</tr>
<tr>
<td>Bepex Hutt DDP 200-300</td>
<td>co-extruder for universal applications and can process soft, viscous and firm mixtures</td>
</tr>
<tr>
<td><strong>Sollich SSC</strong></td>
<td>slitter used to cut slabs into strips for manufacturing bars</td>
</tr>
<tr>
<td>Sollich DK1</td>
<td>decorator creates various patterns</td>
</tr>
<tr>
<td>Bepex Hutt SG1000</td>
<td>slitter</td>
</tr>
<tr>
<td><strong>Bar forming rollers</strong></td>
<td>to form a slab bar to the required thickness and width</td>
</tr>
<tr>
<td>Stephan UMB40</td>
<td>universal mixer can be used for a variety of products, 40 litres</td>
</tr>
<tr>
<td>Bepex Hutt FP 200-800LA</td>
<td>bar former</td>
</tr>
<tr>
<td><strong>Aquarius RLM2</strong></td>
<td>Lollipop forming machine, up to 1,200 p/m</td>
</tr>
<tr>
<td><strong>A.M.P Rose 7IST/L</strong></td>
<td>double twist wrapper</td>
</tr>
<tr>
<td><strong>Aquarius KBS6B</strong></td>
<td>Lollipop Cooler with LS1 grader and elevated conveyor</td>
</tr>
<tr>
<td>Aquarius FS600</td>
<td>flat lollipop form and crimp wrapping line, 29mmØ lollipop</td>
</tr>
<tr>
<td><strong>Aquarius BU300</strong></td>
<td>Bunch lollipop wrapper; can be set up for 24-30mm diameter, easy to adjust</td>
</tr>
<tr>
<td><strong>Aquarius LVMIII</strong></td>
<td>lollipop bunch wrapper; set for 24mm but we can change this to suit</td>
</tr>
<tr>
<td><strong>Schib CO 90L</strong></td>
<td>wrapper is a flowrapping machine set for lollipops</td>
</tr>
<tr>
<td><strong>Sollich SMG 400</strong></td>
<td>guillotine to cut the length of desired product piece</td>
</tr>
<tr>
<td><strong>Bepex Hutt BFK 820L</strong></td>
<td>cooling tunnel</td>
</tr>
<tr>
<td><strong>Chocotech</strong></td>
<td>cooling tunnel</td>
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**Aquarius LVMIII**

- Lollipop bunch wrapper; set for 24mm but we can change this to suit.

**Schib CO 90L**

- Wrapper is a flowrapping machine set for lollipops.

**Sollich SMG 400**

- Guillotine to cut the length of desired product piece.

**Bepex Hutt BFK 820L**

- Cooling tunnel.

**Chocotech**

- Cooling tunnel.
We manufacture new machinery.
Hard Candy Equipment

**APV Baker Perkins** hard candy depositing line with cooking line, 58 moulds/min. It can produce stripes and has 2 sets of moulds.

**APV Baker Perkins Microfilm cooker**

2 x **APV Baker Perkins** hard candy depositing lines

**Bosch BZ90080** horizontal pulling machine, 80kg batches

**Guiseley CF2** Uniplast forming die

**Hamac Hansella** 160A candy former

Various batch rollers and rope sizers

**Guisley 3-Tier cooling tunnel** Suitable for the cooling of sweets, usually directly from a sweet forming machine.

2 x **Euromec** adjustable for different thicknesses

**Beacon Stickmaster** candy cane line

**GD 2500 Vienna Bon Bon** candy wrapping machine, 24 x 13 x 7.5mm

**Grading Machine**

Designed to separate oversized, undersized and precise sized pieces.

**Otto Hansel X8002** double twist wrapper

**GD 1003** high speed bunch wrapper, 18 Ø x 8mm

**Rose Forgrove 5IST Bunch Wrap** With vibratory feeder/grader

**Klockner Hansel Milletwist** double twist wrapper

**Nagema EL9 and EU8** double twist wrapper

2 x **Sunpack Miniwrap** heat sealing machines, packing 4 x 12mm balls. Age 2007

**Tevopharm Pack 6 ‘S’** miniwrap machine was wrapping hard candy, the infeed pitch is 50mm

**Theegarten A2/DB** bunch wrapper

**Ruffinatti IM70** kneader system with automated feeding/discharge

**Vomatec and Bran & Luebbe** flavour/colour dosing units

**Hamac Hansella 27C** centre fillers

8 x Chain forming dies for **Strada** or **EU1** forming machines

**Euromec 8FL/1** single and **106FV/2** double stage rope sizers

**CRI Candy Recycling 1000F** for wrapped candy.

There are plenty of drop roller dies for various shapes and sizes of sweets, as well as a puller. It is all manually operated, but we can make them automated if required.
Autowrapper S2000
Rollwrapper is the conventional way to package multiple small round, square, oval and rectangular products, available with a fold or twist finish

GD 5000B stickpack wrapping machine

Rose Forgrove 340
cut and wrap stickpack machine, ‘on-edge’ formation

Rose Forgrove 342 cut and wrap stickpack machine, ‘on-flat’ formation

4 x Pactec HCW3/F4 continuous motion high speed wrapping system for stickpacking

Rollwrap & Stickpack

Jelly Equipment

2 x Lee Industries 50CHD jelly cooker mixers, age 2006

Fairfield Dalton jet cooker, self contained unit

Jelly cooking plant
has been used to produce; starch, gelatine, starch-gelatine, pectin and pectin-gelatine based gummies and jellies

Winkler & Dunnebier 361EC jelly line can produce two layer colours, one on top, one underneath. Each depositor has 4 compartments for different colours or product

Coating Equipment

Various coating pans
copper and stainless steel, used and rebuilt

2 x DTG Finn belt coaters, up to 250 kg/hr

2 x Carle & Montanari BE10
Coating drum, drum dimensions 1250 Long x 1900mm Wide, up to 1000 kg capacity

Dumoulin IDA 1000 coating drum includes air system, syrup tank, control panel and dust extraction system
**Biscuit/Snack Equipment**

**SIG GS biscuit wrapping machine**, 67mm Ø biscuits

**Meincke** snack oven line, 1200mm wide, age 2004

**Meincke** oven, 24m long, 1m wide belt

**Meincke** Direct Fired Oven 48m Long, 800mm wide

**Haas SWA 30** Wafer line with arch cooler, age 2005

**Hebenstreit** wafer oven, gas fired automatic wafer baking oven

**Haas Steinhoff EWA Super 71** wafer oven produces wafer cones

2 x **Steinhoff XT 45** wafer cone line, for 60 & 70mm cones

**ACMA GD flip top** boxing line consists of an ACMA automatic carton filling machine and an automatic overwrapping cell-machine.

**Prat C** batch mixer, 150 litre

**Candy straw** filling machine

**Bossar and Cremer** sachet filling and packing machine, 4 sided seal

**MC Automazioni VFFS-3** bagger, 500g bags, age 2008

Bucket elevator and conveyor

**Morton Z blade** mixer can be used for mixing a wide variety of viscous materials like doughs and pastes, up to 250kg

**Steiner Z Blade Kneader** 1000 kg capacity Age 2010

**Haas Steinhoff EWA Super 71** wafer oven produces wafer cones

2 x **Steinhoff XT 45** wafer cone line, for 60 & 70mm cones

**Kemutec Kek Kibbler** heavy duty lump breaker

**Manesty BB3B** tablet press

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**Miscellaneous**

**ACMA GD flip top** boxing line consists of an ACMA automatic carton filling machine and an automatic overwrapping cell-machine.

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