

AMProse

Used Machinery

June 2018



**Machine Builder, Process and
Packaging Solutions Provider**

Chocolate Processing Equipment

Low & Duff Macintyre
universal conche used for mixing,
refining and conching

Frisse DUC 3LC-3000-1

express conche is a double
overthrow conche, 3,000 kg

Kek Kemutec Kibbler

grinding – pulverizing system

Bauermeister KR13

Cocoa nibs cleaner and de-stoner



LIPP IM-E900 chocolate
mixer, 940 litres, age 2001

**Chocolate melting tank
Rinsch**

TBS-M 500 Block Melter; never
been used, Net. Volume 500 ltr

Confitech FBT100

Tempering fondant beater; Age
2013



2 x Lipp/Keller & Sohn
mixers, 950 litre capacity

Fryma VME 250 chocolate
mixer, 250 litre

3 x Chocoma batch temperers

Chocoma 4TX50 chocolate
temperer, 50 kg



Aasted 3000 temperer
3,000 kg/hr

Aasted 1000
temperer, 1000 kg/hr

Kreuter TMI 500 chocolate
temperer, 500 kg/hr

Rebuilt Temperers

We rebuild chocolate tempering
machines to like new. We strip
the machine, tempering stack
dismantled and fully overhauled,
remove all broken parts and replace
with new, clean and paint the
machine, brand new PLC and HMI
screen are also fitted. This example
photo shows new water circuit,
heaters, water pumps, solenoid
valves, pipework etc.

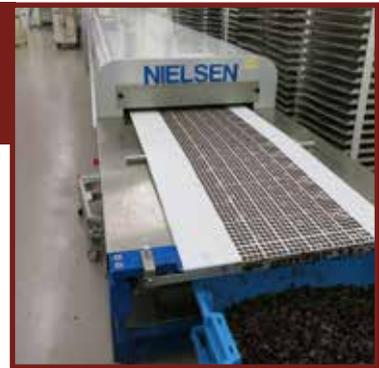


Chocolate drop-chip line includes
Bindler GK8 drop depositor, and
a **Nielsen** 600mm wide cooling
tunnel, 12m long

Aasted FCT laboratory
frozen cone depositor used to
cold-press chocolate

2 x Collmann hollow figure
moulding line includes cocoa butter
press, spinners, depositors, cooling
tunnels, temperers and more

Wiener W1S laboratory
ball mill chocolate grinding
machine



Knobel CCM 9/18 Eco
small one-shot chocolate depositor

Chocotech F490
depositor

2 x Knobel CCM 36-CAD-21
Chocolate Decorator

Awema VDM-202 chocolate
depositor was being used for filling

Sollich decorator, 420mm wide

Sollich LK620, cooling tunnel,
620mm wide



4 x Sollich UT 420 enrobers

Kreuter Favorit i S480C
Chocolate enrober, 480mm wide
belt

Kreuter Chocolate Enrober,
1200mm wide belt

Sollich bottomer, 620mm wide

Chocolate Wrapping Equipment

SIG CL chocolate bar wrapper, single-stage wrap

5 x SIG DST

Chocolate bar wrapper, up to 150 p/m

SIG DSR reel/reel fed chocolate bar wrapper

Klockner Hansel 7315 Secura is a high speed single stage chocolate bar wrapper



Loesch LTM-gr chocolate wrapper

2 x Sapal TD 2-stage chocolate bar wrapper

Sapal KS

Chocolate bar wrapper for large pieces, 100-500g



MC Automation MC1EW2

Neapolitan wrapper with aligner feeder, foil and paper from reel. 34 x 34 x 4mm

Nuova Fima WO12

Neapolitan wrapping machine

Klockner Hansell 7216

Speedy

Neapolitan wrapping machine

Rasch RUEA2 Neapolitan wrapping machine



Nagema EU5 & EU7

chocolate double twist wrapper with MG1 feeder

GD 1004-C bunch wrap, up to 1,200 p/m

Sapal BI-B with ASA feeders are for bunch wrapping chocolates. Up to 350 p/m

2 x Sapal DPN6C

High speed bunch wrapper, up to 900 p/m

Rasch RU flat bottom bell shaped chocolates

Rasch RU-B foil wrapper for flat bottom chocolates



Rasch FI-4

Hollow figure foil wrapper, set for 100g figures

3 x **Rasch RU** egg foiling machines

8 x **Rasch RHE** set for small eggs, cones and balls

11 x **Rasch RUEA2** foiling machines with spares



Rasch RUSTA2

foil wrapping machine is set for wrapping flat bottom chocolate shoe shape, with string attachment. 85 x 32 x 10mm



SIG HSR flowrapper wrapping chocolate bars

2 x Autowrappers

Versaflow 120 flowrappers

Lollipop Equipment

Aquarius RLM2

Lollipop forming machine, up to 1,200 p/m

A.M.P Rose 71ST/L double twist wrapper

Aquarius KBS6B

Lollipop Cooler with LS1 grader and elevated conveyor



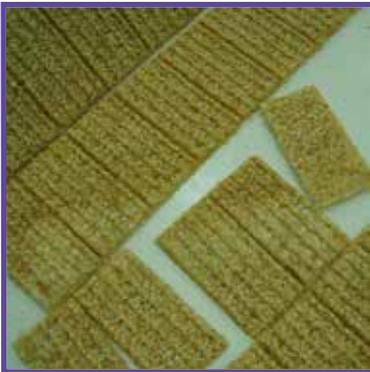
Aquarius BU300

Bunch lollipop wrapper, can be set up for 24-30mm diameter, easy to adjust

Aquarius LVMIII lollipop bunch wrapper, set for 24mm but we can change this to suit.



Bar Forming Equipment



Chocotech seed/nut bar manufacturing line that includes 2 LPG cooking/mixing vessels, transport belt, extruder, former and a 2 zone cooling tunnel

Makat extruder depositor: 800mm wide

Bar forming rollers to form a slab bar to the required thickness and width

Stephan UMB40 universal mixer can be used for a variety of products, 40 litres



Stephan UM60E universal mixer for cutting, mixing and emulsifying of food products. 10 – 40 litres per batch

Morton Z-Blade mixer, 635 x 635 540mm internal dimensions

Burgess sheet extruder and conveyor Extruder/Sheeter for bar forming or other fat-based products

Bepex Hutt DDP 200-

300 co- extruder for universal applications and can process soft, viscous and firm mixtures



2 x Bepex Hutt FA1000 spreading tables, 500/1000mm

Bepex Hutt SZ1300 Guillotine

Sollich Slitter conveyor used to cut sheet slab bar into strips, 750mm max width



Sollich SSC

slitter used to cut slabs into strips for manufacturing bars

Sollich DK1 decorator creates various patterns

Bepex Hutt SG1000 slitter



Sollich SMG 400

guillotine to cut the length of desired product piece

Chocotech cooling tunnel

Toffee and Chew Equipment

Ter Braak TBF cooker can be used for caramel mixtures, dissolving fondants and production of all types of syrup



Various Batch Rollers and Rope Sizers

2 - 6 stages rope sizers available. We can supply batch rollers and rope sizers in 'as is' condition, good running order and fully rebuilt. We also manufacture our own new machine.



GD 2650
cut and twist wrap machine

Rose Forgrove 420T
cut and twist wrap machine

Rose Forgrove RF75T
cut and twist wrap machine



A.M.P Rose ICW cut and wrap flowpack line for long pieces

2 x Theegarten WHF cut and fold wrap

machines are complete and in good condition, both mechanically and electrically. We can size change the machines to suit your requirements. 19 x 19 x 15.8mm'



Theegarten FWT-SL Long Piece
cut and double twist wrap, 120 x 10 x 8mm

Theegarten FWT-SL Cut and crimp wrap, 180 x 20 x 5mm



Gum Equipment



Bosch ball gum line that includes **WEF1120** extruder, **WAK0046** gum balling machine and **WSC1200AE** cooling tunnel

A.M.P Rose S42BG high speed cut and wrap machine is set to produce a double point end fold for gum



ACMA GD ACX-5E is a high speed stick gum wrapping machine and is complete with SF-1 breaker/feeder, with Allen Bradley Panelview 900 HMI. The wrap for the single piece is an inner wrap with an outer band

Hard Candy Equipment

Bosch 145 vacuum cooker & **126** solvomat. Age 2002. Up to 750 kg/hr

APV Baker Perkins hard candy depositing line with cooking line, 58 moulds/min, it can produce stripes and has 2 sets of moulds.

2 x APV Baker Perkins hard candy depositing lines



Bosch 126E solvomat is an automatic metering, dissolving and pre-cooking machine

Ter Braak TBF 200 universal pan



Guiseley CF2 Uniplast forming die

Hamac Hansella 160A candy former

Various batch rollers and rope sizers



Euromec 8FL/1 single and **106FV/2** double stage rope sizers

8 x Chain forming dies for **Strada** or **EU1** forming machines

Guiseley 3-Tier cooling tunnel Suitable for the cooling of sweets, usually directly from a sweet forming machine.

2 x Euromec graders adjustable for different thicknesses

Beacon Stickmaster candy cane line



Grading Machine designed to separate oversized, undersized and precise sized pieces.

Otto Hansel X8002 double twist wrapper

GD 1003 high speed bunch wrapper, 18 Ø x 8mms

Rose Forgrove 5IST Bunch Wrap With vibratory feeder/grader



Klockner Hansel Milletwist double twist wrapper

Nagama EL9 and EU8 double twist wrapper

A.M.P Rose 7IST double twist wrapper is set for small pieces



GD 1001 high speed double twist wrapper for candy. Set on 24 x 15.5 x 10mm. Up to 1,000 p/m

2 x Sunpack Miniwrap heat sealing machines, packing 4 x 12mm balls. Age 2007

Klockner Tevopharm 300CA flowrapper

Rollwrap & Stickpack

Autowrapper S2000

Rollwrapper is the conventional way to package multiple small round, square, oval and rectangular products, available with a fold or twist finish

2 x **GD 5000B** stickpack wrapping machine



Rose Forgrove 340

cut and wrap stickpack machine, 'on-edge' formation

Rose Forgrove 342 cut and wrap stickpack machine, 'on-flat' formation

4 x **Pactec HCW3/F4** continuous motion high speed wrapping system for stickpacking



Jelly Equipment

2 x **Lee Industries 50CHD** jelly cooker mixers, age 2006

Fairfield Dalton jet cooker, self contained unit

Jelly cooking plant

has been used to produce; starch, gelatine, starch-gelatine, pectin and pectin-gelatine based gummies and jellies



Winkler & Dunnebier

361EC jelly line can produce two layer colours, one on top, one underneath. Each depositor has 4 compartments for different colours or product



Coating Equipment



Various coating pans copper and stainless steel, used and rebuilt

2 x **DTG Finn** belt coaters, up to 250 kg/hr



2 x **Schroter KB72** belt coating machines

Carle & Montanari BE10 Coating drum, drum dimensions 1250 Long x 1900mm Wide, up to 1000 kg capacity

Dumoulin IDA 1000 coating drum includes air system, syrup tank, control panel and dust extraction system

Biscuit/Snack Equipment



SIG GS biscuit wrapping machine,
67mm Ø biscuits

Small bespoke roaster ideal for nuts, seeds and grains. Heating mechanism coming from hot air

Wafer Equipment



Hebenstreit wafer oven, gas fired automatic wafer baking oven

Steinhoff XT 45 Wafer Cone Line 60mm and 70mm

Miscellaneous

CIBA A08 Flip Top box machine,
50 x 52 x 15mm

ACMA GD flip top boxing line consists of an **ACMA** automatic carton filling machine and an automatic overwrapping cell-machine.



Rebuilt **Gainsborough Engineering GV2** bagger; this can be set up to form pillow pack, gusseted or block bottom.

Gainsborough Engineering GV25 bagger with Euroweigh 661 twin lane linear weigher

Kopas JK260 FK bagging system that includes the gantry, multihead weigher, bagger (VFFS) and the takeaway conveyor. The bagger comes with 3 x shoulder tubes



Bossar and Cremer sachet filling and packing machine, 4 sided seal



Steam injection **liquorice dissolver** with buffer tank

Steiner Z Blade Kneader
1000 kg capacity Age 2010

We can rebuild a wide variety of equipment from processing to packaging

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